



# TECHNICAL DATA SHEET

## SK2ST150-1 Sealant Tape

### ► DESCRIPTION

SK2ST150-1 is economical sealant tape for vacuum bagging applications where cost is a primary consideration. This tape maintains a good vacuum seal for vacuum bagging applications from room temperature to 150°C. It removes easily from all types of tools without residues.

It is ideally suited for autoclave processes and for long duration cycles.

For clean removal, it is recommended to strip the tape from the mould surface once it has cooled down to room temperature.

This product is used in various manufacturing processes of parts made of composite materials.

### ► TECHNICAL DATA

Material:	Synthetic rubber
Color:	Yellow
Maximum use temperature:	150°C



### ► SIZE

Thickness	Width	Length	Packing
3mm	12mm	7,5m	40 rolls per case

Shelf life: 12 months.

Storage conditions: it is recommended to store flat in original packing at temperatures between +10°C and +30°C.





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### ► NOTE

All surfaces should be clean, dry and free from grease and loose materials. Apply directly from the reel onto one surface and press sufficiently along its whole length to achieve good initial adhesion. Remove backing paper at the joint between the tapes, place the second tape overlapping to the first and push firmly to seal across the joint. After placing the tape onto the surface remove backing paper, lay vacuum film on the strip. Apply pressure by hand or roller SK3ROL-1 to ensure tight connection. The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, we recommend testing prior to use.