# VIK-COMPOSITE

# **TECHNICAL DATA SHEET**

SK2VV000-3

Liquid filled vacuum gauge

### DESCRIPTION

SK2VV000-3 is a shock resistant, liquid (glycerin) filled vacuum gauge to determine vacuum pressure under your vacuum bag. It is graduated in two units: scale outside (black) announces in BAR and scale inside (red), announces in PSI.

A blue rubber cap protects the gauge from damage by the using in the composite shop. The gauge stem is a 1/4 inch male BSP or male NTP thread fitting that fits easily into female Socket quick disconnect SK2VV232-3 or SK2VV270-3.

This product is used in various manufacturing processes of parts made of composite.

### ► TECHNICAL DATA

1/4 inch male Screw thread:

**BSP or NTP** 

Assembly style: Screwed Size:

75mm

Protection: Rubber cap

Range: -1 bar till 0 bar

**Graduations:** -0.02 bar

+/-1,6 % Accuracy:

-40°C till +60°C Use temperature range:



Storage conditions: it is recommended to store at temperature from +10°C until +30°C in the original packing.

## ▶ NOTE

For vacuum test follow instruction:

- 1. Install one vacuum valve SK2VV232-7 in the opposite corner of installed vacuum hose, connected to the vacuum pump.
- 2. Screw gauge SK2VV000-3 into socket SK2VV232-3 or SK2VV270-3.
- 3. Put vacuum gauges with installed socket on the plug of vacuum valve SK2VV232-7 by using of quick disconnect system.
- 4. Wait till vacuum pump will sock out air from vacuum bag, and you will get stable vacuum.
- 5. Disconnect vacuum hose from vacuum bag.
- 6. The deviation of a manometer arrow informs about the leaks.