



TECHNICAL DATA SHEET

SK2TM125-2

Adhesive for epoxy board
SK2TM125-1 and SK2TM125-3

► DESCRIPTION

SK2TM125-2 is an adhesive designed for bonding machinable slabs.

PHYSICAL & THERMAL PROPERTIES				
Composition		Resin	Hardener	Mixing
Mix ratio by weight		100	15	
Aspect		pasty	liquid	pasty
Colour		blue	light amber	blue
Specific gravity at 25°C Specific gravity of the cured product at 23°C	ISO 1675 : 1975 ISO 2781 :1988	0.78	1.07 -	- 0.80
Pot life at 25°C on 115g (min.)	-			30
Coefficient of linear expansion (CLTE) [0, +90]°C (1)	T.M.A - Mettler	10 ⁻⁶ K ⁻¹		45

Temperature (°C)		23	80	100	120
Hardness (1) Shore D1 (1s)	ISO 868 : 1985	75	69	68	65

(1) : Average values obtained on standard specimens / Hardening 24 hours at 23°C + 4 hours at 80°C + 4 hours at 120°C.

► STORAGE

Shelf life for the resin is 12 months and 24 months for the hardener in a dry place and in original unopened containers at a temperature between 15 to 25°C.



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► HANDLING PRECAUTIONS

Normal health and safety precautions should be observed when handling these products:

- ensure good ventilation
- wear gloves and safety glasses

For further information, please consult the product safety data sheet.

► PACKAGING

RESIN	HARDENER
2*6 x 0.430 kg	12 x 0.065 kg

► GUARANTEE

The information of our technical data sheet is based on our present knowledge and the result of tests conducted under precise conditions. It is the responsibility of the user to determine the suitability of the products, under their own conditions before commencing with the proposed application. We refuse any guarantee about the compatibility of a product with any particular application. We disclaim all responsibility for damage from any incident, which results from the use of these products. The guarantee conditions are regulated by our general sale conditions.