



TECHNICAL DATA SHEET

SK2TM75-5 Epoxy adhesive for bonding

► DESCRIPTION

SK2TM75-5 is a two component thixotropic epoxy glue paste for bonding of polyurethane plates SK2TM75-4. Paste has practically an identical hardness with the plate SK2TM75-4, facilitating machining and polishing.

PHYSICAL PROPERTIES			
	Resin	Hardener	Mixing
Mix ratio by weight	100	50	
Aspect	thick-flowing liquid	paste	viscous liquid
Color	brown	beige	light brown
Specific gravity at 25°C	1,60	0,68	1,12
Pot-life (200g) at 25°C (min)			20
Final hardness	ISO 868 : 2003	D Shore	65/70
Adhesive tack time before assembly		min	30
Hardening time before machining		h	5

► REMARKS

It is necessary to degrease, remove dust from both faces of the pieces to be bonded to obtain an adequate bonding. It is recommended to apply a slight pressure.

Consumption: 750 to 850 g/m²



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► HANDLING PRECAUTIONS

Normal health and safety precautions should be observed when handling these products:

- ensure good ventilation
- wear gloves and safety glasses

For further information, please consult the product safety data sheet.

► STORAGE

Shelf life is 12 months for resin and 6 months for hardener component. It is recommended to store in a dry place avoiding humidity at temperature from +15°C until +25°C in the original packing.

► PACKAGING

RESIN	HARDENER
Box of 4 x 0,5 kg	Box of 4 x 0,25 kg

► GUARANTEE

The information of our technical data sheet is based on our present knowledge and the result of tests conducted under precise conditions. It is the responsibility of the user to determine the suitability of the products, under their own conditions before commencing with the proposed application. We refuse any guarantee about the compatibility of a product with any particular application. We disclaim all responsibility for damage from any incident, which results from the use of these products. The guarantee conditions are regulated by our general sale conditions.