



# TECHNICAL DATA SHEET

## SK2TR150-1 Release Paste

### ► DESCRIPTION

SK2TR150-1 is a paste which can be easily applied on the mould and polished to mirror finish. The product is specially developed for the sealing of mould surfaces for processing of composites. It can be used as release paste / sealer for the purpose of processing polyester resins, gelcoats and epoxy resins.

This product is used in various manufacturing processes of parts made of composite materials.

### ► APPLICATION

Clean the mould thoroughly from residues of dirt and other release agents prior to the application of SK2TR150-1. Proceed to clean the moulds with a fast-evaporating solvent to eliminate all residues of grease and wax. The next step is to apply a thin layer of release paste and allow it to dry. Afterwards it has to be polished with a rag. In practice 4 – 5 layers of SK2TR150-1 and polishing afterwards have proved of value. Please note that polishing is required after each single application.

### ► TECHNICAL DATA

Appearance:	Yellowish paste
Composition:	Mixture of waxes in solvents
Density [g/cm <sup>3</sup> ]:	Approx. 0.8
Flash Point [°C]:	60°C

### ► SIZE

Packaging
Can of 0,5 l (of 0,35 kg)
12 x Can of 0,5 l (set of 4,2 kg)
8 boxes x 12 (can of 0,35 kg) - 96 cans (33,6 kg)
Bucket 30 l (22 kg)

### ► STORAGE

The product should be stored in tightly sealed containers and has to be protected from frost, heat and direct sunlight. If these rules are obeyed, the product can be stored for at least 24 months.