



TECHNICAL DATA SHEET

SK2TM200-7

Block for manufacturing of mandrel

► DESCRIPTION

SK2TM200-7 – water soluble block, prefabricated, pressed and dried, vacuum sealed to avoid moisture uptake for manufacturing of mandrel. The block is made from the powder SK2TM200-1. Bondable to thicker constructions.

► TECHNICAL PROPERTIES

- Water soluble material
- Prefabricated, pressed and dried
- Vacuum sealed to avoid moisture uptake
- Bondable to thicker constructions
- Colour: light grey
- Ready to use
- Machineable
- Various thickness available
- Other dimensions on request



STANDARD SIZES	
Article	Dimensions
88050	620 x 620 x 50 mm (19.22 Litre)
88055	620 x 620 x 80 mm (30.75 Litre)
88060	620 x 620 x 100 mm (38.44 Litre)
88065	620 x 620 x 120 mm (46.13 Litre)
88070	620 x 620 x 150 mm (57.66 Litre)
88075	620 x 620 x 200 mm (76.88 Litre)



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► BASIC DATA FOR MACHINING AQUA BLOCKS

	Speed	Feed	Cutting depth
Roughing	5'000 U/min	1524mm	5.0mm
Finishing	8'000 U/min	635mm	0.13mm

Storage conditions: it is recommended to store at temperature from -20°C until +30°C in the original packing.

Notes: This data is given as a guide only. If a complex shape operator should adjust accordingly. Contact us for your specific manufacturing requirements.

► GARANTY

The information of our technical data sheet is based on our present knowledge and the result of tests conducted under precise conditions. It is the responsibility of the user to determine the suitability of the products, under their own conditions before commencing with the proposed application. We disclaim all responsibility for damage from any incident, which results from the use of these products. The guarantee conditions are regulated by our general sale conditions.