



NECURON® K8N

ADHESIVE - TECHNICAL DATA SHEET

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2-COMPONENT ADHESIVE BASED ON EPOXY FOR NECURON®-MODELING MATERIALS

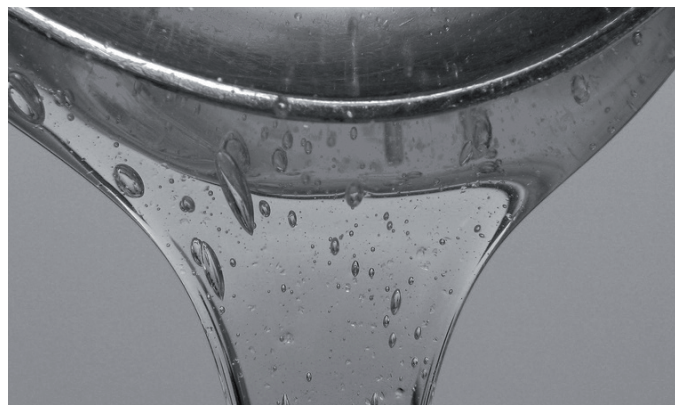
PROPERTIES OF THE BOND

- 2-component adhesive based on epoxy
- unfilled and low-viscous
- fast curing and highly reactive

APPLICATIONS

- quick and large-surface glueing of modeling and tooling boards

Colour: amber/colourless



PROCESSING

Stir up the resin component thoroughly.

After having mixed resin and hardener intensively, apply the compound on the clean and fat-free surfaces by means of a short-haired brush.

Mixture-ratio A to B:

100 to 50 (by weight)

Curing time (1 mm):

approx. 5 hours at 20°C

Pot life (100 g, 20°C):

approx. 10 minutes

Mixed viscosity (at 20°C):

approx. 30.000 mPas

STORAGE

We recommend keeping the material in tightly closed original receptacles at temperatures of 15 - 25 °C.

MEASURE OF PRECAUTION

With the aid of the current safety data sheets, which contain physical, ecological, toxicological and other data relating to safety, the user can inform himself on the safe handling and storage of the products.

DELIVERY/PACKING UNIT

1.0 kg component A

0.5 kg component B