

# **TECHNICAL DATA SHEET**

## SK2VV400-7

Vacuum valve for high temperature process 400°C

#### DESCRIPTION

SK2VV400-7 is a super high temperature vacuum valve that is designed for processes having the working temperature of 400°C. Robust stainless-steel construction ensures corrosion resistance and long life. The SK2VV400-7 is connected with the super high temperature hose SK2VV400-1 through 1/4" BSP male thread. The valve seals to the mould tool with a super high temperature flat seal and secured with a clamping washer and locking nut. Our sockets / plugs / hoses and valves provide a seal-less connection by extremely high temperatures due to 60° cone face parallel thread.

All parts are manufactured from stainless steel and manufactured to ISO B.

This product is used in various manufacturing processes of parts made of composite.

### ► TECHNICAL DATA

Material type: Coupling size: Treaded size: Working temperature: 316 stainless steel1/41/4 inch male BSP 60° cone face parallel thread400°C

#### SIZE

| Valve type |   | Base size | Connection | Construction                                    | Assembly<br>style |
|------------|---|-----------|------------|---|-------------------|
| SK2VV400-7 | 2 | 2 inch    | 1/4        | 3 pieces: body, pressure<br>plate, locking ring | Solid body        |
| SK2VV400-7 | 3 | 3 inch    | 1/4        | 3 pieces: body, pressure<br>plate, locking ring | Solid body        |





It remains the responsibility of the user to verify that product meet the requirement of the process applied.



# **TECHNICAL DATA SHEET**

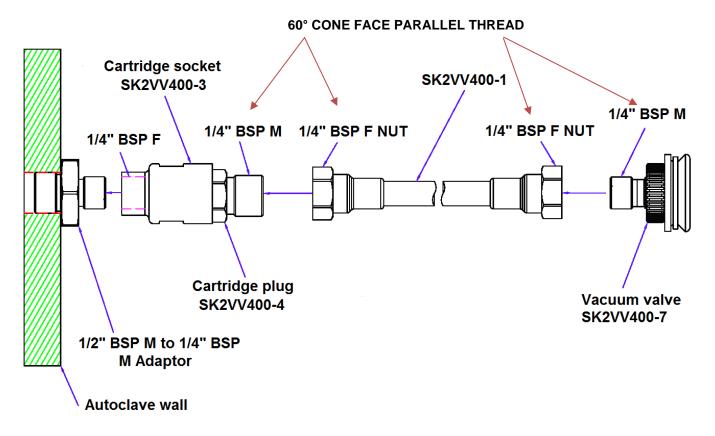
## SK2VV400-7

Vacuum valve for high temperature process 400°C

### ► INSTRUCTION TO USE

- Insert the body under the vacuum bag.
- Cut a small opening in the vacuum bag and push the stem through the opening.
- Apply pressure plate on the outside of the vacuum bag.
- Screw down the locking ring.

Storage conditions: it is recommended to store at temperature from -20°C until +30°C in the original packing.



Assembling schema for using of super high temperature products for processes till  $400^{\circ}\mathrm{C}$ 

#### NOTE

All end fittings are 100% vacuum tested after assembly.

It remains the responsibility of the user to verify that product meet the requirement of the process applied.