



# SK2TR450-12

## Semi-permanent mould release agent

### DESCRIPTION

Although Release Agent SK2TR450-12 can be touched-up partially, we recommend touch-up of the complete mould.

Partial release film repairs:

Occasionally, a partial, drastic decrease in release performance might occur, requiring partial repair of the releasing film. Prior to repairing the release film of a particular area of the mould, the worn release film needs to be removed completely 10 cm around the affected area. Semi-permanent release agents require soft abrasion as well as a wiping with solvent. Poor cleanings drastically impair the release film adhesion on the affected areas. Treat these cleaned areas as if they were a new mould (see Base coat). Continue by refreshing the film after each release for the first 4-6 demoulding cycles after the repair. Keep in mind, that the repaired areas are more damageable than others.

TECHNICAL DATA	VALUE
Appearance:	Colourless liquid
Composition:	Resin mixture in solvents
Density [g/cm <sup>3</sup> ]:	Approx. . 0.7
Flashpoint:	0°C

PACKAGING TYPE	NET WEIGHT
Box	12 cans x 0.7 L (0.70 kg)
Set	4 Cans x 5 L

### STORAGE

The product should be stored in tightly sealed containers and has to be protected from frost, heat and direct sunlight. If these rules are obeyed, the product can be stored for at least 12 months.